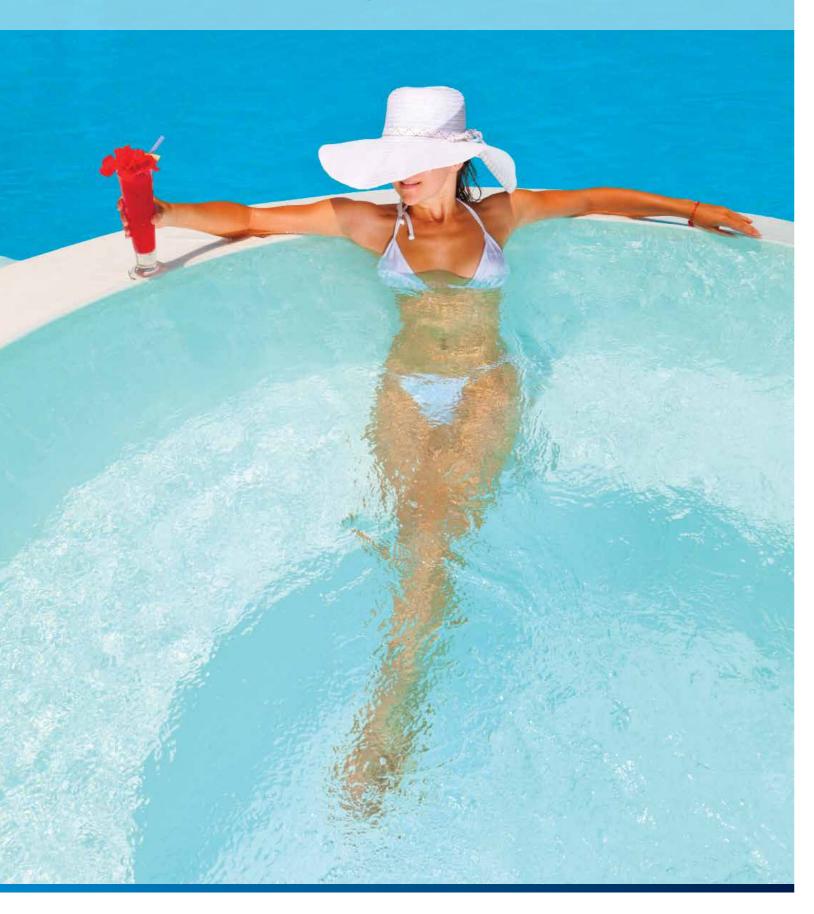


extend the season or swim year round



# Extend the swimming season



### **ENERGY EFFICIENT HEATING**

A swimming pool is a major financial investment. Getting the most out of your pool, means keeping the pool at a swimmable temperature for the maximum number of hours each day and maximum number of days each year. A heat pump can economically keep your pool warm.

Compared to gas and electric heaters, Electroheat heat pumps use a fraction of the energy to generate the same amount of heat and unlike solar heating; there is no reliance on the sun as the latent heat in the air is used.

Electroheat heat pumps are an ideal solution for heating:

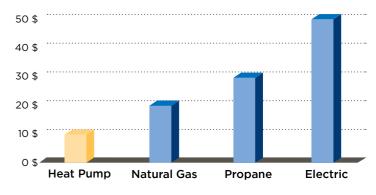
- Swimming pools to extend the season
- Swimming pools for year round enjoyment
- Plunge pools
- Swim spas and spas

### **COST EFFECTIVE HEATING**

Heat pumps only require energy to operate a compressor and a fan motor, using low amperage in the process.

For every 1kW of electricity consumed, Electroheat heat pumps can produce up to 5 kW of heat.

Save up to 80% over propane gas, 50% over natural gas and 500% over electric heaters.



2 | Electroheat Ultra Heat Pumps | 3

### **HOW WATERCO HEAT PUMPS WORK**

Electroheat heat pumps use refrigeration technology to extract heat from the surrounding air and transfers it to the swimming pool.

#### **HEAT EXTRACTION**

The fan circulates air through the evaporator air coil that acts as a heat collector. The liquid refrigerant in the evaporator air coil absorbs the available heat from the ambient air.

#### **HEAT TRANSFER**

The heat from the hot refrigerant flowing inside the heat exchanger is then transferred to the pool water.

#### **HEAT INTENSIFICATION**

The compressor then receives the warmed refrigerant and intensifies the heat. The intensely hot refrigerant is then pumped into the heat exchanger.

### **RECYCLE**

The refrigerant restarts the process and flows through the evaporator air coil to collect heat once again.

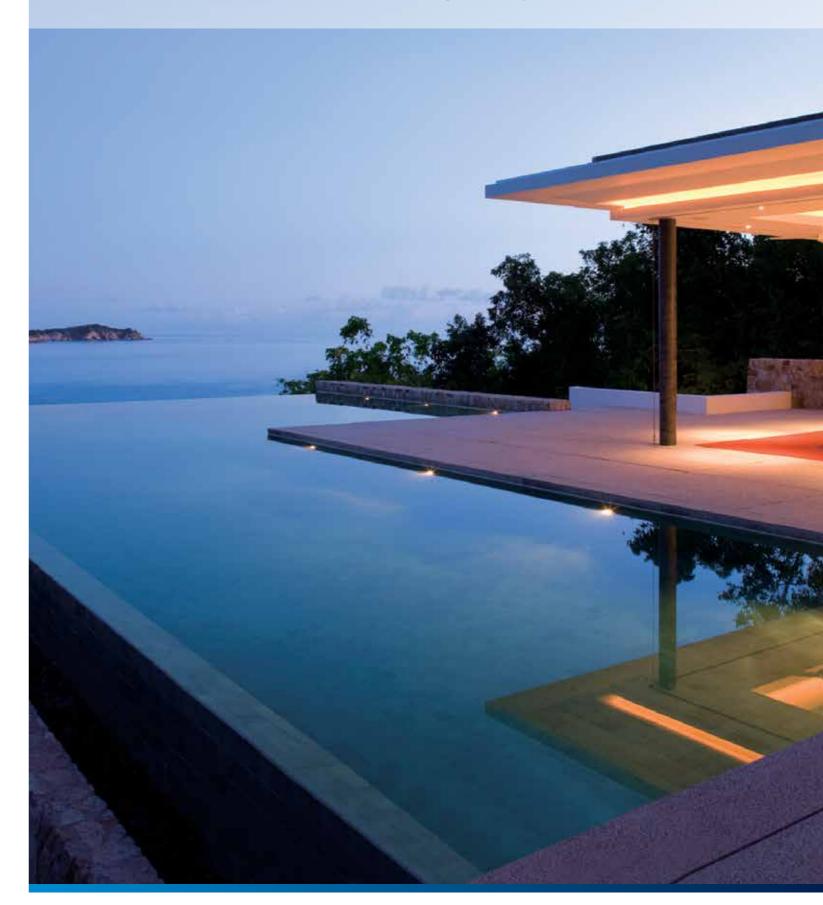
- 1. Warm air in
- 2. Fan
- 3. Evaporator 4. Warm gas
- 5. Cool air out 6. Compressor

- 7. Heat exchanger
- 9. Water Pump 10. Pool

8. Filter

Heat intensification 6 Heat Transfer Heat Extraction

# Use ambient air to heat your pool



4 | Electroheat Ultra Heat Pumps www.waterco.com Electroheat Ultra Heat Pumps | 5



Electroheat Ultra heat pumps can heat your pool in colder climates when the ambient air temperature is above OC° featuring hot gas deicing and are ideal for heating:

- Swimming pools for year round enjoyment
- Swimming pools to extend the season
- Plunge pools
- Swim spas
- Spas
- Available in 23, 29 and 44kW heating capacities

The new Ultra 23kW also has:

- Unique modern robust design
- Refrigerant pressure gauge
- Improved condensate collection
- Hydrophilic Blue fin evaporator technology





29 and 44kW models



**SMART CONTROLS** for temperature management and self diagnosis



**INBUILT SAFETY DEVICES** for water flow, refrigerant level and compressor startup delay



**POWERFUL HEAT TRANSFER** through the coiled heat exchanger, maximising water contact



TITANIUM DUAL COIL heat exchanger is highly resistant to ozone, iodine, baquacil, salt and chlorinated water



LARGE BLUE FIN EVAPORATOR AREA to extract more ambient heat. Blue Fin coating provides additional protection against corrosion, especially for coastal installations.



**SCROLL COMPRESSOR** for improved efficiency and high performance



**WEATHERPROOF CABINET** for outdoor installation



**R410A REFRIGERANT**, ozone friendly and maximises performance



AUTOMATIC HOT GAS DE-ICING Heats your pool even when the ambient air temperature is close to 0°



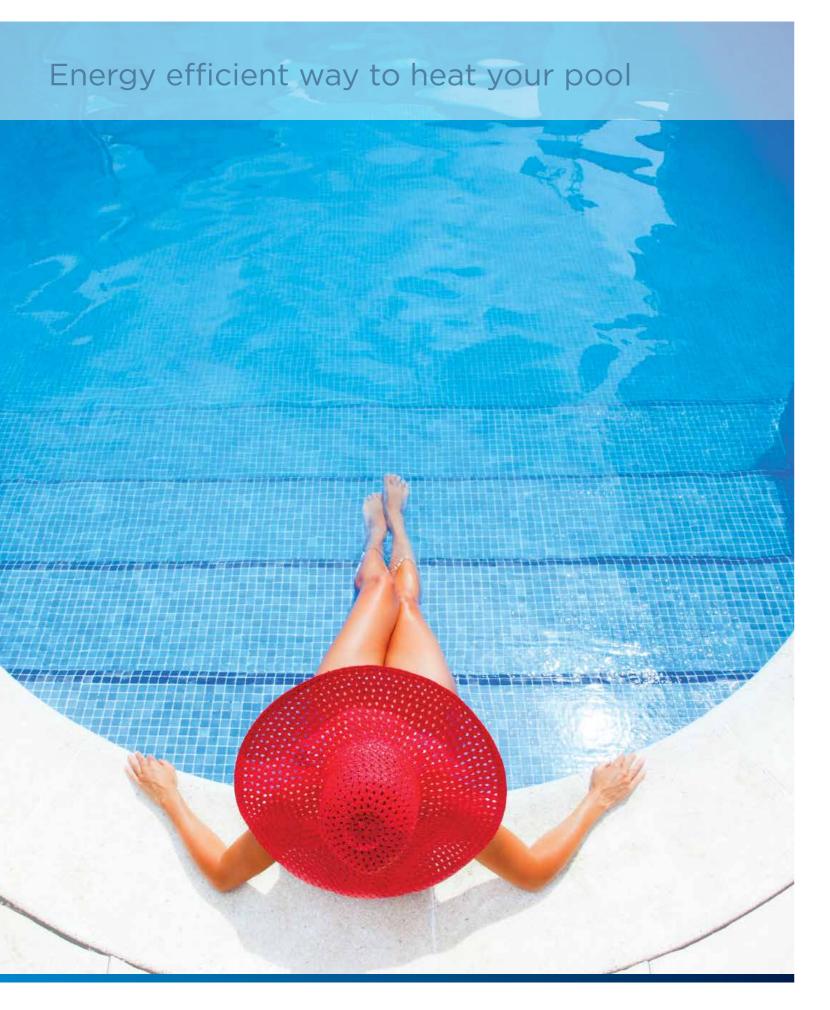
Warranty - Residential 10 years - titanium heat exchanger 3 years - compressor

2 years - all other components

Warranty- Commercial - 1 year

Conditions apply, see the Waterco Limited warranty set out in the Waterco Warranty Booklet or view it at www.waterco.com

6 | Electroheat Ultra Heat Pumps www.waterco.com Electroheat Ultra Heat Pumps 7



### Frequently asked questions

#### **SHOULD I USE A POOL COVER?**

The most effective way to prevent heat loss is to install a pool cover. An un-blanketed pool loses 2-3 times more heat than a blanketed pool. Pool covers virtually eliminate evaporation and reduce heat loss by insulating the surface of the pool, greatly reducing pool heating costs. As with all pool heaters, it would be advisable to use a pool cover at night, and when the pool is not in use.

# WHAT IS THE MINIMUM AMBIENT OPERATING TEMPERATURE?

The heat pump will actually operate down to an ambient air temperature of 10°C, or 1° if fitted with hot gas deicing but with minimal heat output. Therefore, we recommend heat pumps be operated in the warmest part of a 24 hour period to increase operating efficiency.

# WHAT IS THE BEST LOCATION FOR THE ELECTROHEAT?

The location of the Electroheat is very important in keeping installation costs to a minimum, while providing for maximum efficiency of operation allowing adequate service and maintenance access.

The unit should be located as close as practically possible to the existing pool pump and filter to minimise water piping. The use of 90 degree bends and short radius elbows in the water piping should be kept to a minimum. Longer distances from the pool increase piping heat loss.

#### **CAN THE ELECTROHEAT BE ENCLOSED?**

The Electroheat is designed for outdoor installation and should not be installed in totally enclosed areas such as a shed, garage, etc., unless mechanical ventilation is provided to ensure adequate air exchange for proper operation. Re-circulation of cold discharged air back into the evaporator coil will greatly reduce unit's heating capacity and efficiency.

# WHAT IS THE ELECTROHEAT'S PERFORMANCE DEPENDENT ON?

Performance will fluctuate depending on water and weather temperatures. 5 important factors determine the performance of Electroheat:

- 1. Size of the pool
- 2. The desired temperature of the pool
- 3. Ambient air temperature the warmer the air, the better the performance
- 4. The presence of a pool cover
- 5. The size of the heater

# WHAT IS THE ELECTROHEAT'S HEATER RUNNING TIME?

Most units should be sized to operate during the pool filtering cycle time of 8 - 12 hours daily, providing a steady flow of heated water. On warmer days the heater will run less because the heat loss will be less.

Electroheat heat pumps have a lower heating capacity on a BTU/hr basis compared to fossil fuel based pool heaters such as gas heaters. Therefore, Electroheat heat pumps require longer operation to accomplish the desired temperature.

Between 10°C to 18°C, it will increase your water temperature by 3°C to 5.5°C a day. Over 21°C you should obtain an increase up to 0.8°C a hour and over 26°C up to 1.1°C an hour depending on the size of the pool, the size of the heat pump, the water temperature, and the ambient air temperature at the moment of operation.

Even though the Electroheat may require longer operation, it will still heat the pool far more economically.

# HOW DOES ELECTROHEAT COMPARE WITH SOLAR HEATING AND GAS HEATING?

#### Solar

- Fuelledbythepowerofthesun, solar heating systems are a low-cost method of heating up your pool water.
- As solar heating is reliant on the sun, they are best used to extend the swimming season.
- Virtually no operating costs, just the cost of electricity to pump pool water through the solar absorber on the roof.

#### as heaters

- Gas heaters are the fastest method for heating your pool, providing a comfortable temperature for swimming on demand. Gas is best for heating pools or spas for short periods of time.
- Gas heaters can easily maintain any desired temperature regardless of the weather.
- Gas heaters are effective, but expensive to operate.

#### **Heat pumps**

- Heat pumps may not heat up the swimming pool as fast as gas heaters, but are more energy efficient.
- Heat pumps require a small amount of electricity; its heat energy source is extracted from the ambient air.

8 | Electroheat Ultra Heat Pumps | 9 | Electroheat Ultra Heat Pumps | 9 |

Performance Specifications							
Nominal Power Output (kW)*	23	29	44				
Nominal Heating Capacity BTU*	78500	105,000	150,000				
Product Code	2782312	278100313	278150313				
Power Output (kW): Air 26C / Water 26C / RH63%	21.8	28.4	43.7				
COP	6.2	5.2	5.7				
Power Output (kW): Air 15 C / Water 24 C / RH70%	20	28.0	42.0				
COP	5.7	5.0	5.0				
Supply Voltage (VAC)	240	415					
Supply Voltage Phase	1	3					
Power Consumption (kW/h)	3.5	5.6	7.7				
Full Load Amps (AMP)	30	14	17				
Minimum Breaker or Fuse (AMP)	40	25	32				
Min. / Max. Ambient Air Temperature (C)	1/40						
Min. / Max. water inlet temp (C)	18 / 40						
Water Connections (mm)	40mm slip						
Min. / Max. Water Flow Rate LPM	120 - 230 132 - 303						
Weight (kg)	78	87	93				
Dimensions W x L x H (mm)	1269 x 361 x 717 890 x 880 x 1130						
Refrigerant	R410A						
Fast Evaporator De-icing	Yes						

#### Related products:

Electroheat Plus range - Pool heat pumps standard range.

Electroheat Pro range - Pool heat pumps for commercial applications.

Electroheat ECO V range - Pool Heat pumps with inverter technology.

Sizing chart to heat your pool to 28°C							
			Model				
			Year Round Regional average daytime temperatures				
Pool Size (m)	Surface Area (m²)	Litres	Over 16°C	11°C - 15°C	5°C - 10°C		
3 X 7	21	Up to 27000	23kW	23kW	23kW		
4 X 7	28	Up to 36000	23kW	23kW	29kW		
4 X 8	32	Up to 42000	23kW	23kW	44kW		
4 X 9	36	Up to 47000	23kW	29kW	44kW		
5 X 9	45	Up to 59000	29kW	44 kW	2 X 23kW		
5 X 10	50	Up to 65000	29kW	44 kW	2 X 29kW		
5 X 11	55	Up to 72000	29kW	44 kW	2 X 29kW		

Note: Heat Pump Size and performance are influenced by ambient temperature, humidity, use of a pool cover, night time temperature, pool location, wind factor, water features and if the unit is switched off over night. The recommended sizing in the table above is based on operating the unit up to 10 daytime hours with the pool subjected to normal suburban wind. No allowance has been made for the cooling effects of water features, negative edges or high wind areas. Therefore, any under sizing of the heater for your pool heating requirements is not the responsibility of Waterco.

Clearance to rear minimum 30cm

23kW

No obstruction to front 4m minimum

No obstruction to top 4m minimum

Clearance to side minimum 30cm

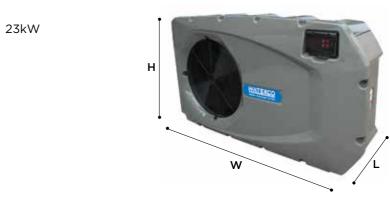
Clearance to rear minimum 30cm

Clearance to rear minimum 30cm

→Clearance to side minimum 30cm

#### **Dimensions**

29 & 44kW







10 | Electroheat Ultra Heat Pumps | 11 | Electroheat Ultra Heat Pumps | 12 | Electroheat Ultra Heat Pumps | 13 | Electroheat Ultra Heat Pumps | 14 | Electroheat Ultra Heat Pumps | 15 | Electroheat Ultra Heat Pumps | 16 | Electroheat Ultra Heat Pumps | 17 | Electroheat Ultra Heat Pumps | 18 | Electroheat Ultra Heat Pu

#### **OFFICES - AUSTRALIA**

NSW - Sydney (Head Office)

Tel: +61 2 9898 8600

QLD - Brisbane

Tel: +61 7 3299 9900

VIC/TAS - Melbourne Tel: +61 3 9764 1211

WA - Perth Tel: +61 8 9273 1900

SA/NT - Adelaide Tel: +61 8 8244 6000

**ACT Distribution** Tel: +61 2 6280 6476

#### **OFFICES - OVERSEAS**

Waterco (Europe) Limited

Sittingbourne, Kent. UK Tel: +44 (0) 1795 521 733

Waterco (USA) Inc

Augusta, Georgia, USA Tel: +1 706 793 7291

**Waterco Canada** Boucherville, Quebec, Canada Tel: +1 450 748 1421

Waterco (NZ) Limited

Auckland, New Zealand Tel: +64 9 525 7570

Waterco (C) Limited

Guangzhou, China Tel: +86 20 3222 2180

PT Waterco Indonesia

Jakarta, Indonesia Tel: +62 21 4585 1481

Waterco Singapore Intl Pte Ltd

Nehsons Building, Singapore Tel: +65 6344 2378

Waterco (Far East) Sdn Bhd

Selangor, Malaysia Tel: +60 3 6145 6000

Distributed by:





